

### Water to water chillers and heat pumps





WDA water chillers and heat pumps are efficient, low-noise products designed for medium to large applications.

They are suitable for generating chilled water at temperatures in the region of 7°C, commonly used in applications with fan coils and/or air handling units.

The use of tandem scroll compressors results in high efficiencies (especially at part loads) and low noise levels, making them suitable for use in many applications.

Differing versions and a wide range of accessories, enable the optimal solution to be selected.

#### **VERSIONS**

- WDA, cooling only version, available in 18 different sizes.
- WDA/HP, reversible heat pump version, available in 18 different sizes.
- WDA/EV, condenserless units version, available in 18 different sizes.

#### **ACCESSORIES**

- A1NT: Hydraulic kit with: pump, expansion valve, safety valve, flow switch
- DSSE: Electronic soft starter
- KAVG: Rubber anti-vibration mountings
- KAVM: Spring anti-vibration mountings
- LS01: Low noise version
- MAML: Refrigerant circuit pressure gauges
- PCRL: Remote control panel
- · RP00: Partial heat recovery
- V2M0: Source 4÷20 mA modulating valve
- VPSF: Pressostatic valve kit for cooling versions
- VSLI: Liquid line solenoid valve

Versions WDA ÷ WDA/HP		039	045	050	060	070	080	090	110	120	130
Cooling capacity (EN14511) (1)	kW	43,7	49,9	59,3	67,2	75,0	88,5	100,8	112,0	126,5	141,1
Input power (EN14511) (1)	kW	10,5	12,1	15,1	16,7	17,7	20,9	23,9	26,9	30,5	34,0
EER (EN14511) (1)	w/w	4,2	4,1	3,9	4,0	4,2	4,2	4,2	4,2	4,1	4,2
Cooling capacity (EN14511) (2)	kW	58,9	67,4	79,6	90,6	101,1	118,3	135,7	151,6	171,2	189,8
Input power (EN14511) (2)	kW	11,1	12,3	15,7	17,5	18,7	21,3	24,7	28,2	31,8	35,3
EER (EN14511) (2)	w/w	5,3	5,5	5,1	5,2	5,4	5,6	5,5	5,4	5,4	5,4
Heating capacity (EN14511) (3)	kW	48,8	55,9	65,8	74,0	83,85	98,5	118,3	132,8	149,8	166,6
Input power (EN14511) (3)	kW	10,6	11,9	13,7	15,6	17,1	20,4	24,1	27,1	30,7	34,1
COP (EN14511) (3)	w/w	4,6	4,7	4,8	4,7	4,9	4,8	4,9	4,9	4,9	4,9
Heating capacity (EN14511) (4)	kW	46,9	53,7	63,1	70,9	80,1	94,9	113,7	127,4	143,8	160,5
Input power (EN14511) (4)	kW	13,0	14,7	17,2	19,4	21,2	24,8	29,3	32,9	37,3	41,5
COP (EN14511) (4)	w/w	3,6	3,7	3,7	3,7	3,8	3,8	3,9	3,9	3,9	3,9
Power supply	V/Ph/Hz					400/	3/50				
Peak current	Α	111	132	140	162	171	208	259	265	312	320,5
Maximum input current	Α	32	42	44	53	62	68	74	80	88,5	97
Compressors / Circuits	n°	2/1	2/1	2/1	2/1	2/1	2/1	2/1	2/1	2/1	2/1
Sound power (5)	dB(A)	74	74	75	76	76	77	77	78	78	79
Sound pressure (6)	dB(A)	46	46	47	48	48	49	49	50	50	51

Versions WDA ÷ WDA/HP		152	162	190	210	240	260	300	320
Cooling capacity (EN14511) (1)	kW	162,4	182,5	201,6	223,9	257,6	285,7	323,5	365,2
Input power (EN14511) (1)	kW	38,7	43,4	47,8	53,8	60,9	68,0	77,4	86,7
EER (EN14511) (1)	w/w	4,2	4,2	4,2	4,2	4,2	4,2	4,2	4,2
Cooling capacity (EN14511) (2)	kW	218,5	249,3	273,5	305,2	350,7	387,0	437,3	496,1
Input power (EN14511) (2)	kW	40,4	45,6	49,5	56,5	64,0	71,1	81,2	91,5
EER (EN14511) (2)	w/w	5,4	5,5	5,5	5,4	5,5	5,4	5,4	5,4
Heating capacity (EN14511) (3)	kW	190,9	216,5	237,4	266,4	301,4	325,9	367,7	422,4
Input power (EN14511) (3)	kW	38,9	43,6	48,2	54,2	61,0	67,9	77,0	86,6
COP (EN14511) (3)	w/w	4,9	5,0	4,9	4,9	4,9	4,8	4,8	4,9
Heating capacity (EN14511) (4)	kW	186,9	206,6	227,0	254,4	287,7	312,0	352,7	403,8
Input power (EN14511) (4)	kW	47,4	53,0	58,6	65,8	74,3	82,7	93,9	105,6
COP (EN14511) (4)	w/w	3,9	3,9	3,9	3,9	3,9	3,8	3,8	3,8
Power supply	V/Ph/Hz				400	3/50			
Peak current	Α	358,5	375,4	333	345	400,5	417,5	472,4	506,2
Maximum input current	Α	113,9	130,8	148	160	177	194	227,8	261,6
Compressors / Circuits	n°	2/1	2/1	4/2	4/2	4/2	4/2	4/2	4/2
Sound power (5)	dB(A)	79	79	80	82	82	82	84	84
Sound pressure (6)	dB(A)	51	51	52	54	54	54	56	56

Cooling: Evaporator water temperature in/out 12/7°C condenser water temperature in/out 30/35°C. Without pressostatic valve.

Heating: condenser water temperature in/out 30/35°C; evaporator water temperature in/out 10/7°C. (6) (8)

Cooling: Evaporator water temperature in/out 23/18°C condenser water temperature in/out 30/35°C. Without pressostatic valve. Heating: condenser water temperature in/out 40/45°C; evaporator water temperature in/out 10/7°C. Sound pressure level at 10 mt from the unit in free field conditions direction factor Q = 2 in accordance with ISO 9614.



Versions WDA/EV		039	045	050	060	070	080	090	110	120	130
Cooling capacity (5)	kW	38,8	44,3	52,4	59,3	66,0	78,9	90,4	99,7	112,8	125,8
Compressor input power (5)	kW	13,2	15,3	19,4	21,1	22,4	25,9	29,6	33,4	37,7	42,2
Water flow (5)	m³/h	6,7	7,6	9,0	10,2	11,3	13,5	15,5	17,1	19,4	21,6
Peak current	Α	111	132	140	162	171	208	259	265	312	320,5
Max input current	Α	32	42	44	53	62	68	74	80	88,5	97
Power supply	V/Ph/Hz					400/	/3/50				
Compressors / Circuits	n°	2/1	2/1	2/1	2/1	2/1	2/1	2/1	2/1	2/1	2/1
Sound power level (3)	dB(A)	74	74	75	76	76	77	77	78	78	79
Sound pressure level (4)	dB(A)	46	46	47	48	48	49	49	50	50	51

Versions WDA/EV		152	162	190	210	240	260	300	320
Cooling capacity (5)	kW	145,0	162,6	178,3	197,8	221,4	245,8	277,5	314,0
Compressor input power (5)	kW	48,0	53,9	59,2	66,5	76,3	85,1	96,9	108,6
Water flow (5)	m³/h	24,9	27,9	30,6	33,9	38,0	42,2	47,6	53,9
Peak current	А	358,5	375,4	333	345	400,5	417,5	472,4	506,2
Max input current	А	113,9	130,8	148,	160	177	194	227,8	261,6
Power supply	V/Ph/Hz				400	/3/50			
Compressors / Circuits	n°	2/1	2/1	4/2	4/2	4/2	4/2	4/2	4/2
Sound power level (3)	dB(A)	79	79	80	82	82	82	84	84
Sound pressure level (4)	dB(A)	51	51	52	54	54	54	56	56

For EV version: condensing temperature 50 °C, water temperature in/out 12/7 °C.

#### **FRAME**

All WDA units are made from hot-galvanised sheet steel, painted with polyurethane powder enamel and stoved at 180°C to provide maximum protection against corrosion. The frame is self-supporting with removable panels. All screws and rivets used are made from stainless steel. The standard colour of the units is RAL 9018.

#### REFRIGERANT CIRCUIT

The refrigerant utilised is R410A. The refrigerant circuit is assembled using internationally recognised brand name components with all brazing and welding being performed in accordance with ISO 97/23. Each refrigerant circuit is totally independent from the other. Failure of one circuit does not influence the other circuit. The refrigerant circuit includes: sight glass, filter drier, reversing valve (for heat pump version only), one way valve (for heat pump version only), liquid receiver (for heat pump version only), Schraeder valves for maintenance and control and pressure safety device (for compliance with PED regulations).

Also available is an electronic expansion valve with electronic control which optimises the efficiency in part load conditions (option),

#### **COMPRESSORS**

The compressors utilised are scroll type. All compressors are fitted with a crankcase heater and each compressor has a klixon embedded in the motor winding for thermal overload protection. The crankcase heater is always energised when the compressor is in stand-by. Access to the compressors is through the front and side panels. The compressors used are all in tandem configuration. This results in much higher efficiencies at part loads compared to units with independent refrigerant circuits.

## **CONDENSERS**

The condensers are braze welded, plate type heat exchangers, manufactured from AISI 316 stainless steel. Utilisation of this type of exchanger results in a massive reduction of the refrigerant charge of the unit compared to the traditional shell-in-tube type. A further advantage is a reduction in the overall dimensions of the unit and an increase in efficiency of the refrigerant cycle in partial loads.. From size 039 to size 162 they have a single water side circuit, from size 144 upwards they are double circuit "cross flow" type.

#### **EVAPORATORS**

The evaporators are braze welded, plate type heat exchangers, manufactured from AISI 316 stainless steel. From size 039 to size 162 they have a single water side circuit, from size 190 upwards they are double circuit "cross flow" type.

All units are supplied with a sub-cooler to enhance the performance of the refrigerant cycle. The evaporators are factory insulated with flexible close cell material and are supplied with a temperature sensor as antifreeze protection.

Sound power level in accordance with ISO 9614. (LS versions).
Sound pressure level at 10 mt from the unit in free field conditions direction factor Q = 2 in accordance with ISO 9614 (LS versions).

#### **MICROPROCESSORS**

All WDA units are supplied as standard with microprocessor controls. The microprocessor controls the following functions: control of the water temperature, antifreeze protection, compressor timing, compressor automatic starting sequence, alarm reset, volt free contact for remote general alarm, alarms and operation LED's. If required (available as an option), the microprocessor can be configured in order for it to connect to a site BMS system thus enabling remote control and management. The Hidros technical department can discuss and evaluate, in conjunction with the customer, solutions using MODBUS protocols.

#### **ELECTRICS ENCLOSURE**

The enclosure is manufactured in order to comply with the requirements of the electromagnetic compatibility standards CEE 73/23 and 89/336. Access to the enclosure is achieved by removing the front panel of the unit. The following components are supplied as standard on all units: main switch, thermal overloads (protection of pumps and

fans), compressor fuses, control circuit automatic breakers, compressor contactors, fan contactors and pump contactors. The terminal board has volt free contacts for remote ON-OFF, Summer/Winter change over (heat pumps only) and general alarm. For all three phase units, a sequence relay that disables the power supply in the event that the phase sequence is incorrect (scroll compressors can be damaged if they rotate in the wrong direction), is fitted as standard.

#### **CONTROL AND PROTECTION DEVICES**

All units are supplied with the following control and protection devices: Return water temperature sensor installed on the return water line from the building (12°C), antifreeze protection sensor installed on the outlet water temperature (7°C), high pressure switch with manual reset, low pressure switch with automatic reset, high pressure safety valve, compressor thermal overload protection, fans thermal overload protection and flow switch.

#### **CONDENSERLESS VERSIONS EV**

This version includes a microprocessor control to manage both the compressor ti-

mings and alarms. It is designed to operate with refrigerant R410a but is supplied with a holding charge of nitrogen.

#### **HEAT PUMP VERSIONS HP**

The heat pump versions are provided with a 4 way reversing valve and are designed to produce hot water up to a temperature of 50°C. They are always supplied with a liquid receiver and a second thermostatic valve in order to optimize the efficiency of the refrigerant cycle in heating and in cooling. The microprocessor controls defrost automatically (when operating in low ambient conditions) and also the summer/ winter change over.

#### PARTIAL HEAT RECOVERY RP

This version is supplied with an auxiliary heat exchanger fitted in series with the unit condenser thereby enabling it to produce hot water when the unit is operating in cooling mode.

#### **CONDENSERLESS UNITS REFRIGERANT CONNECTIONS**

Condensing unit (WDR/EV) versions must be connected to the indoor unit by refrigerant lines. The condensing units are supplied without refrigerant charge but with a holding charge of nitrogen.

# Piping layout and max distance between the sections.

On split-system applications, the piping layout is determined by the location of the indoor and outdoor units and by the building structure. Pipe runs should be minimised in order to reduce the pressure drops in the refrigerant circuit and the refrigerant charge required. The maximum allowable pipe length is 30 meters. Should your requirements exceed the limits described above, please contact our application engineers who will be delighted to assist.

# Condensing unit installed at a higher level than the evaporation section

On the rising vertical pipes, oil traps should be fitted every 6 metres to ensure that the

oil does not run back to the compressor by gravity and that it continues to circulate in the correct direction. On horizontal suction pipelines a minimum of 1% slope in the direction of flow should be provided in order to ensure the oil flow back to the compressor. Required pipeline diameters for various unit sizes and pipe run lengths can be found in the following table.

# Condensing unit installed at a lower level than the evaporation section

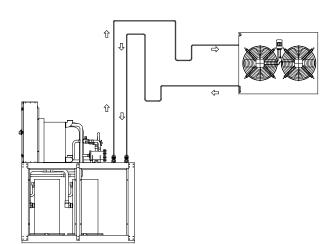
Install a liquid trap on the suction line at the evaporator outlet and at the same height in order that liquid refrigerant, when the system is off, will not fall back to the compressor. Locate this trap downstream from the bulb of the thermostatic valve to ensure that when the compressor is restarted, the rapid evaporation of the refrigerant liquid fluid in the trap will not affect the bulb of the thermostatic valve. On horizontal suction pipelines a minimum of 1% slope in the direction of flow should

be provided in order to ensure the oil flow back to the compressor.

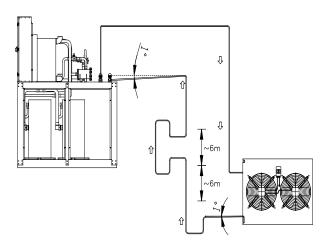
The refrigerant line diameters are determined from the selected unit size and the distance between the indoor and the outdoor unit. The table below provides the recommended sizes for various combinations.



## WDA/EV lower than the remote condenser



### WDA/EV higher than the remote condenser



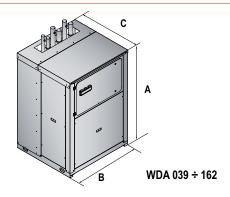
	Refrigerant line diameters for WDA/EV versions								
Distance (m)		10	-	20		30			
Mod.	Gas (mm)	Liquid (mm)	Gas (mm)	Liquid (mm)	Gas (mm)	Liquid (mm)			
039	28	18	22	18	22	18			
045	28	22	28	18	22	18			
050	28	22	28	22	22	22			
060	28	22	28	22	28	22			
070	28	28	28	22	28	22			
080	35	28	28	28	28	28			
090	35	28	35	28	28	28			
110	35	28	35	28	35	28			
120	35	28	35	28	35	28			
130	35	35	35	35	35	35			
152	42	35	35	35	35	35			
162	42	35	42	35	35	35			
190	2x35	2x28	2x35	2x28	2x28	2x28			
210	2x35	2x28	2x35	2x28	2x35	2x28			
240	2x35	2x28	2x35	2x28	2x35	2x28			
260	2x35	2x35	2x35	2x35	2x35	2x35			
300	2x42	2x35	2x35	2x35	2x35	2x35			
320	2x42	2x35	2x42	2x35	2x35	2x35			

Refrigerant charge for liquid line							
Liquid line diameter Refrigerant charge g/m Liquid line diameter Refrigerant charge g/m							
18	200	22	290				
28 500 35 810							

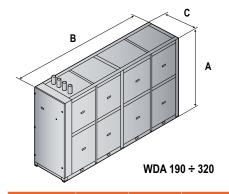
Cooling capacity correction factors								
Mod.	Mod. Refr. Line 0 mt. Refr. Line = 10 mt. Refr. Line 20 mt. Refr. Line 30 mt.							
WDA/EV	1	0,98	0,96	0,95				

Model WDA ÷ WDA/HP ÷ WDR/EV	Code	039-080	090-152	162-210	240-320
Main switch	_	•	•	•	•
Flow switch	-	•	•	•	•
LS low noise versions	LS01	0	0	0	0
Hydraulic kit A1NT with one pump without tank	A1NT	0	0	0	0
Partial heat recovery	RP00	0	0	0	0
Rubber anti-vibration mountings	KAVG	0	0	0	0
Spring anti-vibration mountings	KAVM	0	0	0	0
Electronic soft starter	DSSE	0	0	0	0
Refrigerant circuit pressure gauges	MAML	0	0	0	0
Liquid line solenoid valve	VSLI	0	0	0	0
Pressostatic valve kit for cooling versions	VPSF	0	0	0	0
Remote control panel	PCRL	0	0	0	0
Serial interface card RS485	INSE	0	0	0	0
Source 4÷20 mA modulating valve	V2M0	0	0	0	0

• Standard, • Optional, - Not available.



Mod.	A (mm)	B (mm)	C (mm)	Kg
039	1566	1101	1005	430
045	1566	1101	1005	440
050	1566	1101	1005	460
060	1566	1101	1005	470
070	1566	1101	1005	480
080	1566	1101	1005	490
090	1986	1101	1255	580
110	1986	1101	1255	600
120	1986	1101	1255	630
130	1986	1101	1255	650



Mod.	A (mm)	B (mm)	C (mm)	Kg
152	1986	1101	1255	730
162	1986	1101	1255	760
190	1885	2480	800	1170
210	1885	2480	800	1210
240	1885	2480	800	1270
260	1885	2480	800	1320
300	1855	2480	800	1390
320	1855	2480	800	1430